OVERLAMINATE



Overlaminates that enhance overall graphic depth while protecting printed materials from UV radiation, environmental elements, moisture and abrasion.

Overlaminates

Calendered vinyl, polycarbonate, polyester, and polyolefin options available to fit your specific application - *Laminate to similar substrates for the best results

Choose from a range of finishes, including matte, gloss, luster, velvet, optically clear, or textured options, to achieve the perfect blend of aesthetics and functionality

High-performing, permanent pressure-activated adhesives engineered to prevent common flaws in the laminating process like silvering, orange peeling, and delamination

Excellent performance on flat or simply curved application surfaces

Unique options also available – UL 410 slip resistance and dry erase



This logo represents Nekoosa's commitment to offering sustainable alternatives to traditional PVC materials. We're happy to offer PVC-Free options in this product line.

Applications

Flat & Simple Curves

Printed Graphics

Point-of-Purchase Displays

Wall Graphics

Window Graphics

Floor Graphics

Exhibits

Trade Show Graphics

Transit

Displays

Dry Erase Graphics

Counter Mats

Photographic Prints

In-Store Signage



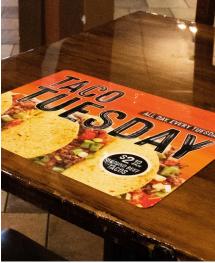






OVERLAMINATEFILMS PORTFOLIO







STOCKED PRODUCTS ▶

	Finish/Color	SKU#	UV Protection	Size	Film Thickness	Adhesive	Liner
Calendered Vinyl Overlaminate Films							
	Luster Clear	LM3LL5450	•	54" x 50 yd	3.2 mil	Permanent	78# Paper
	Luster Clear	LM3LL6050	•	60" x 50 yd			
	Matte Clear	LM3MCL5450 •	•	54" x 50 yd	3.2 mil	Permanent	78# Paper
		LM3MCL6050	•	60" x 50 yd			
	Gloss Clear	LM3CL5450	•	54" x 50 yd	3.2 mil	Permanent	78# Paper
		LM3CL6050	•	60" x 50 yd	3.2 11111	Permanent	70# Papei
	Gloss Optically Clear*	LM4CL5450	•	54" x 50 yd	4 mil	Permanent	PET
					*LM4CL is UL 4	10 certified and suitable fo	or interior floor graphics.

Polyester Overlaminate Films							
	Optically Clear	▶ LM2CL5450		54" x 50 yd	2 mil	Permanent	PET
	Optically Clear			54" x 50 yd	1 mil	Dormanant	PET
	Dry Erase	№ LM1DE6050		60" x 50 yd	1 mil	Permanent	PEI

Polyolefin Overlaminate Film							
	Embossed Clear	№ LMPP5450		54" x 50 yd	3 mil	Permanent	PET
					*LMPP5450 is UL4	10 certified and suitable f	or interior floor graphics











TECHNICAL DATA ▶

	Grade ►	LM3LL	LM3MCL	LM3CL	LM4CL
Physical Pro	perties				
Finish		Semi-Gloss	Matte	Gloss	Gloss
Color		Clear	Clear	Clear	Clear
Adhesive		Permanent - P22	Permanent - P22	Permanent - P22	Permanent - P92
Film		Calendered Vinyl	Calendered Vinyl	Calendered Vinyl	Calendered Vinyl
Liner		78# Release Liner	78# Release Liner	78# Release Liner	1.5 Clear PET
Opacity		20% Maximum	20% Maximum	20% Maximum	20% Maximum
Gloss Level		40-60%	8% Typical	75% Minimum	75% Minimum
	Film	$3.0 \pm 0.2 \text{ mil}$	5.5 ± 0.2 mil	3.0 ± 0.2 mil	3.0 ± 0.2 mil
Thickness	Film + Adhesive	$4.0 \pm 0.2 \text{ mil}$	6.2 ± 0.2 mil	4.0 ± 0.2 mil	4.0 ± 0.2 mil
	Total Thickness	$8.5 \pm 0.4 \text{mil}$	12.5 ± 0.4 mil	8.5 ± 0.4 mil	5.5 ± 0.4 mil
Adhesion	SS 15 min Room Temp Dwell	65 oz/in minimum	65 oz/in minimum	65 oz/in minimum	65 oz/in minimum
Adilesion	SS 24 hr Room Temp Dwell	75 oz/in minimum	75 oz/in minimum	75 oz/in minimum	75 oz/in minimum
Fire Rating	1	ASTM E84 Class 1 or A	ASTM E84 Class 1 or A	ASTM E84 Class 1 or A	ASTM E84 Class 1 or A

	Grade ►	> LM2CL	≱ LM1DE	≱ LMPP
Physical Pro	perties			
Finish		Gloss	Gloss	Embossed
Color		Clear	Clear	Clear
Adhesive		Permanent - P92	Permanent	Permanent
Film		Optically Clear Polyester	Optically Clear Polyester	Clear Polyolefin
Liner		1.5 Clear PET	1.2 Clear PET	1.5 Clear PET
Opacity		2% Typical	2% Typical	18% Maximum
Gloss Level		Clear Polyester	Clear Polyester	18% Typical
	Film	2.0 ± 0.2 mil	1.0 ± 0.2 mil	3.0 ± 0.2 mil
Thickness	Film + Adhesive	3.0 ± 0.2 mil	2.0 ± 0.2 mil	4.2 ± 0.2 mil
	Total Thickness	4.5 ± 0.4 mil	3.2 ± 0.4 mil	5.6 ± 0.4 mil
Adhesion	SS 15 min Room Temp Dwell	40 oz/in minimum	45 oz/in minimum	65 oz/in minimum
Autiesion	SS 24 hr Room Temp Dwell	50 oz/in minimum	60 oz/in minimum	75 oz/in minimum
Fire Rating	,	ASTM E84 Class 1 or A	ASTM E84 Class 1 or A	

*LM4CL and LMPP are UL410 slip resistant certified and only suitable for interior floor graphics.



The information provided herein is correct to the best of Nekoosa's knowledge. No liability for any errors, facts or opinions are accepted. Customers must satisfy themselves as to the suitability of this product for their application. No responsibility for any loss as a result of any person placing reliance on any material contained herein will be accepted.





TECHNICAL DATA ▶

Material >	Calendered Vinyl	Polycarbonate	Polyester
tions for Use			
Shelf Life	1 year	1 year	1 year
Outdoor Durability	Up to 4 years*	Up to 2 years	Not recommended for outdoor use
Min Application Temperature	40° F (4° C)	20° F (-7° C)	40° F (4° C)
Service Temperature Range	-20° to 150° F (-29° to 66° C)	0° to 200° F (-18° to 93° C)	-20° to 225° F (-29° to 107° C)
			If laminated over vinyl films -20° to 150° F (-29° to 66° C)
Solvent/ Chemical Resistance	Good for most petroleum solvents and lower aliphatic alcohols. For ultimate solvent resistance, edge sealing is recommended	Excellent	Good for most petroleum solvents and lower aliphatic alcohols. For ultimate solvent resistance, edge sealing is recommended
Water Resistance	Excellent	Excellent	Excellent

Material ►	Polyester Dry-Erase	Polyolefin	
Conditions for Use			
Shelf Life	1 year	1 year	
Outdoor Durability	Not recommended for outdoor use	Not recommended for outdoor use	
Min Application Temperature	50° F (10° C)	40° F (4° C)	
Service Temperature Range	-40° to 248° F (-40° to 120° C)	-20° to 150° F (-29° to 66° C)	
Solvent/ Chemical Resistance	Resistant to: industrial window cleaner, isopropyl alcohol, hand sanitizer, household ammonia, oven cleaner	Good for most petroleum solvents and lower aliphatic alcohols. For ultimate solvent resistance, edge sealing is recommended	
Water Resistance	Excellent	Good	



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