MagneCote® Offset Printer Specific Tips
AB Dick 4995

+ Feeder Loading
Fan sheets to aid in separation. Keep feeder lifts to a minimum of 250 sheets.

+ Paper Alignment
For 12" x 18" sheet, feed the 12" side. For 8.5" x 11", feed the 8.5" inch side.

+ Test for Apparent Resistance
Hand-advance one MagneCote® Offset sheet down the entire feeder board. If there is sticking in the feeder area, cover the feeder area with Mylar and a caliper of 0.010 ".

+ Make Ready
Use a 10 pt C25 or C1S for set up. Adjust register and color to an acceptable level prior to printing on MagneCote® Offset.

+ Running MagneCote® Offset
Run MagneCote® Offset as you would run a paper substrate. When the machine speed levels off and tack from the blankets has evened out, recheck registration and make any appropriate adjustments. Once established, the job should run as if it were traditional paper.

+ Delivery Pile
A 30% increase of spray power is recommended.

+ Delivery Pile Lift Sizes
Limit the amount of sheets per lift by racking.

+ IR Dryers
May be used. Hold sheet temperature to below 120° F.

+ Post Press Operations
Because of the superior printing surface holdout, the ink may take slightly longer to set up and completely dry. Smaller stacks will dry faster and are easier to handle for die cutting or trimming. Use minimum clamp pressure and test dryness and knife draw with a small lift prior to full production. It is recommended that the final product be fanned to separate the material prior to packaging.

Technical Information
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