

APPLICATION & REMOVAL TECHNIQUES

Hi-Stat may be applied to a variety of smooth, polished surfaces such as glass, plastic, stainless steel, chrome and high gloss, smooth painted surfaces. Recommended applications include: Window Advertising, P.O.P Window Decals. Price Stickers. Automotive Window Decals and LED Screen Protection.

SPECIFICATIONS

Surface Preparation

For proper adhesion, the surface must be clean and dry. This product will not adhere properly to grease, oil or dirt.

- Mineral spirits, heptane or V.M. & P naphtha can be used to remove grease and oil.
- Mild soaps or detergents with warm water and a soft cloth will clean the surface prior to application.
- An ammonia-based window cleaner must be used on all glass surfaces.

Application Temperature Application Methods

For best results, application surface and material should be at 30°F or above.

Wet Method — This application technique is recommended for all Hi-Stat® decals.

- Prepare a wetting solution of two or three drops of liquid household detergent in one gallon of cold water.
- Remove the decal from the liner and lay decal on a clean, flat surface with the side up which will be adhered to the surface.
- Flood the application surface with wetting solution (alternate method wetting solution can be sprayed directly onto the substrate).
- Place the cling in contact with the application surface. The wetting solution will allow the decal to be slid across the application surface for positioning purposes.
- Once the material is in position, roll the water out, working from the center of the decal to the edges. Use a rubber roller or a squeegee.
- Use paper towels to blot any excess moisture. Rub the edges to ensure the clings have adhered properly.
- After 24 hours the window may be washed, but do not use a squeegee.





Removal & Reuse — This product can be easily and cleanly removed and reused. Decals need to be stored on the liner in a clean, dry environment. When reusing decals, if adhesion seems low, dip decals in warm water to increase adhesion, then apply.

Contact Nekoosa today for a sample at samples@nekoosa.com

*Note, Full-bleed or 100% ink coverage can cause the decals to curl away from the window surfaces, because the inks—particularly UV-cured systems—shrink slightly due to the chemical cross-linking that imparts their enhanced environmental resistance properties. We strongly recommend leaving a ½" to 1" unprinted border around all edges, to prevent curling on the windows.





